

FIG.1

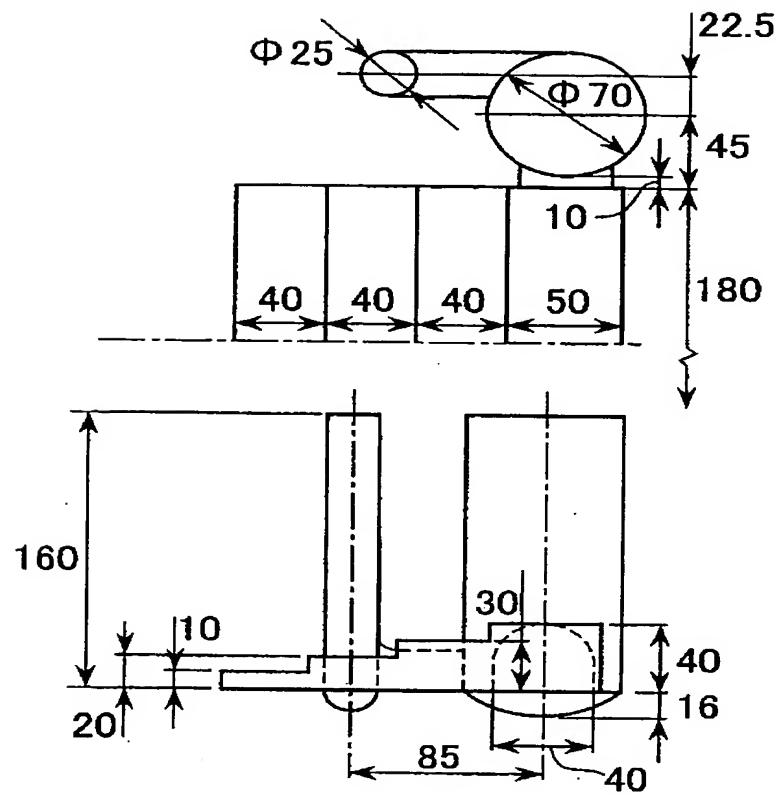


FIG. 2

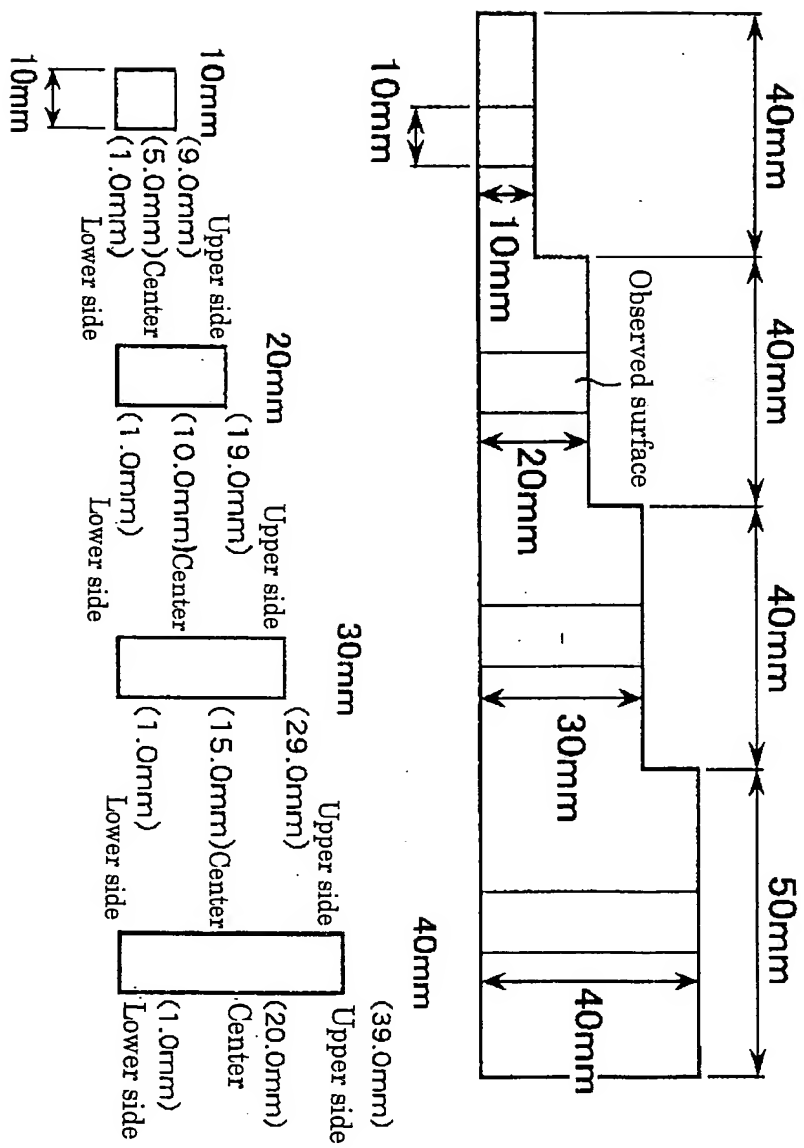


FIG.3

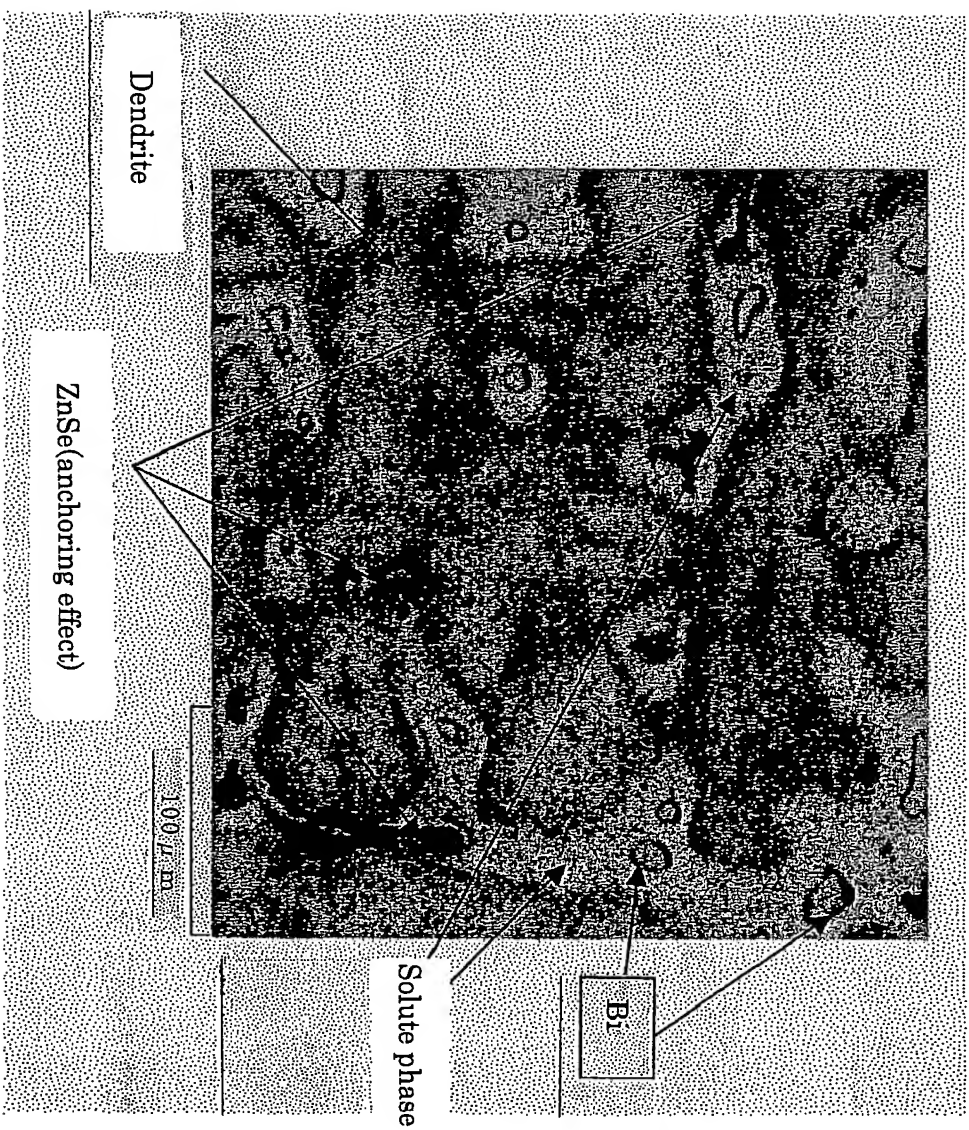


FIG.4

Relation between measured position and surface ratio of ZnSe  
(Measured value on test piece 20 mm in wall thickness)

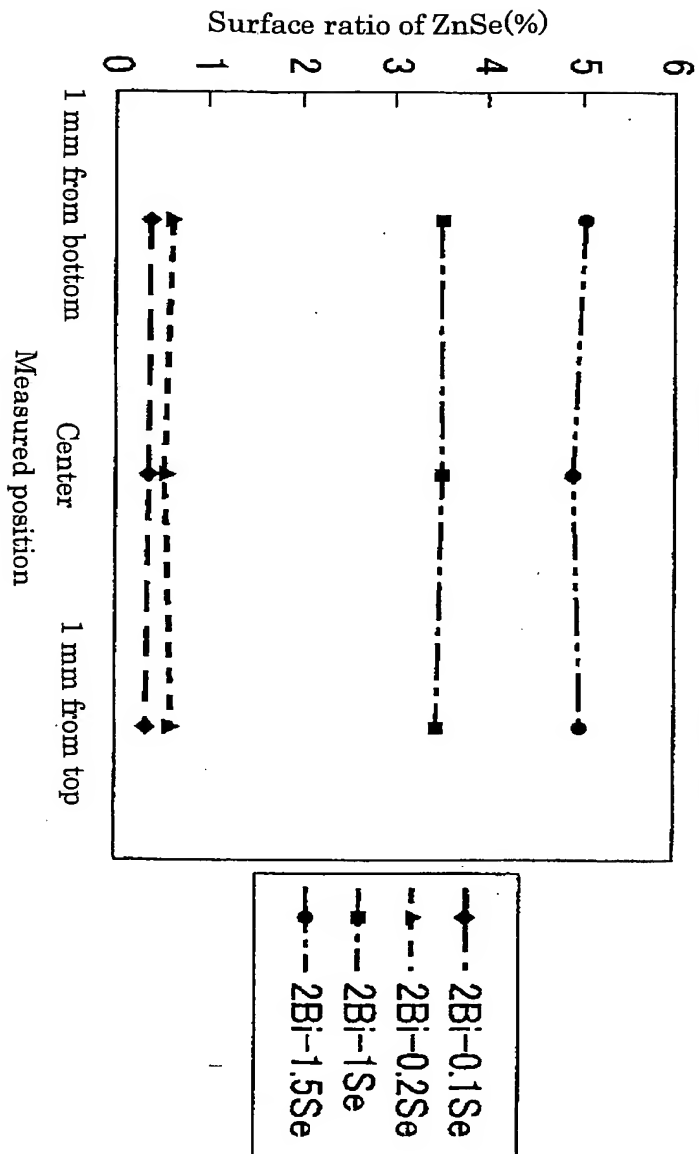
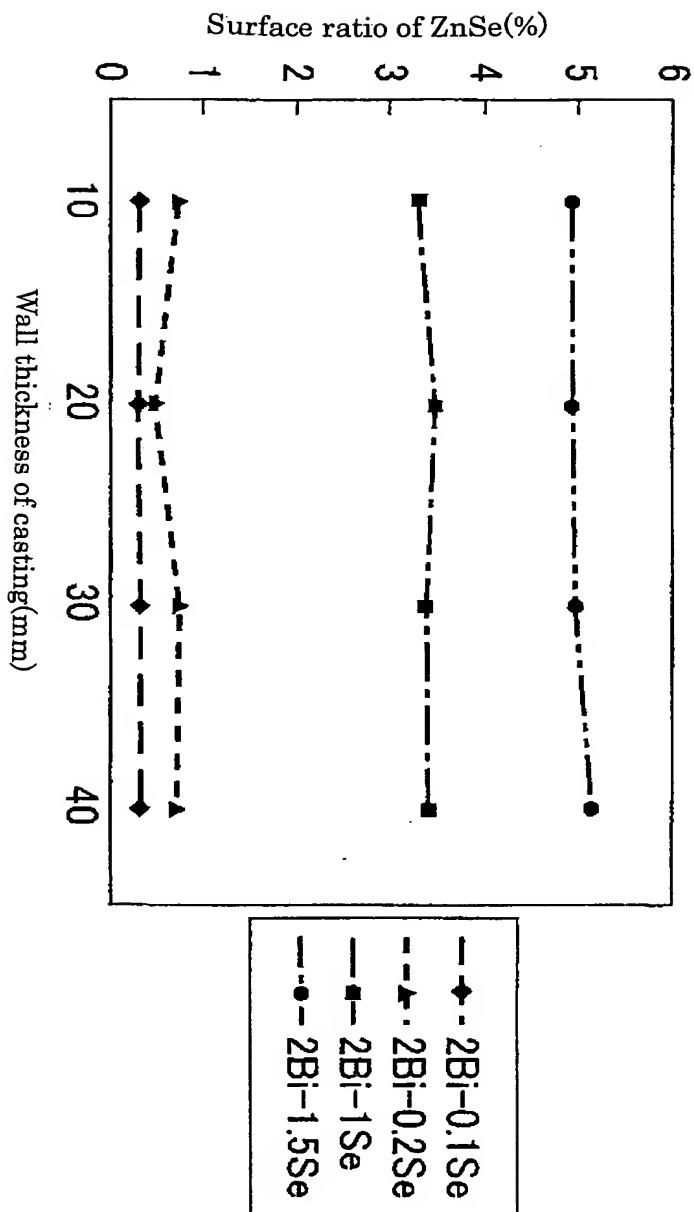


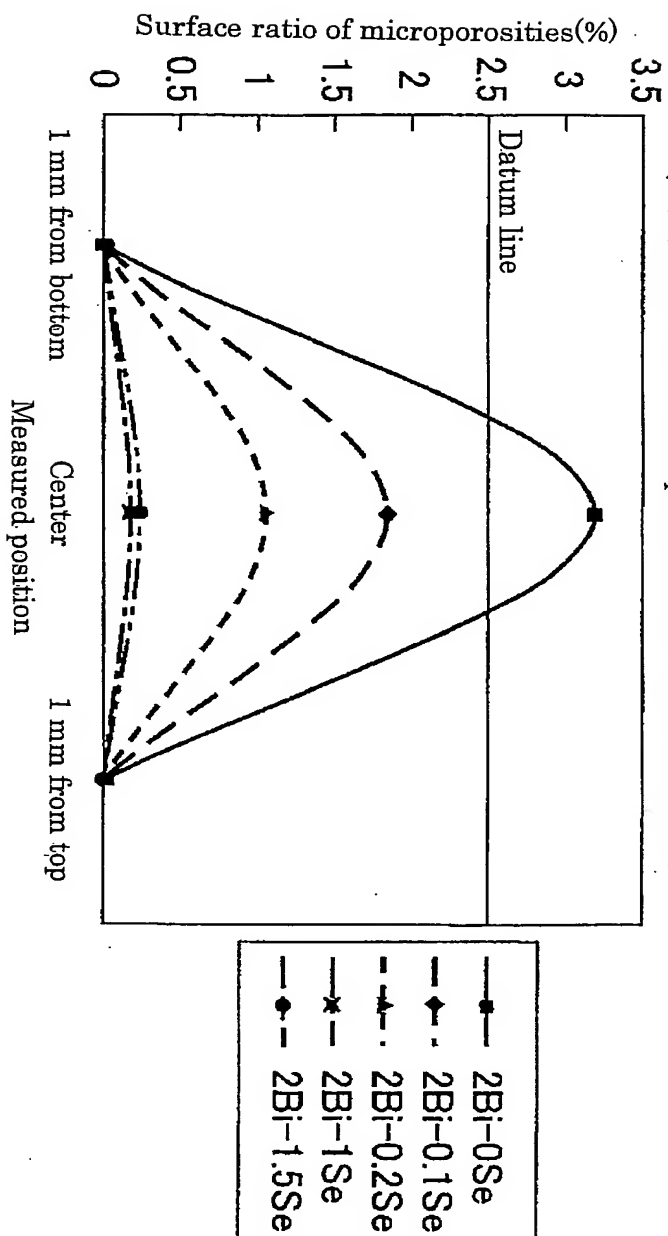
FIG.5

Wall thickness of casting and surface ratio of ZnSe  
 (Measured values at position of center of each test piece)



# FIG.6

Relation between measured position and surface ratio of porosities  
(Measured value on test piece 20 mm in wall thickness)



# FIG.7

Relation between wall thickness of casting and surface ratio of microporosities  
(Measured values at position of center of each test piece)

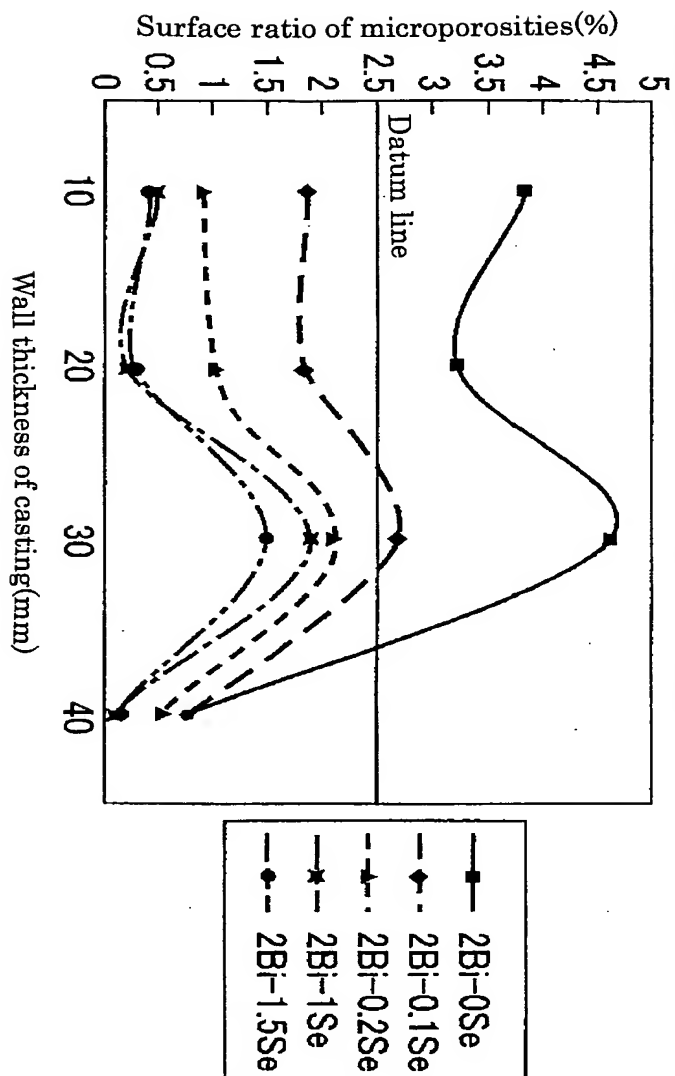


FIG.8

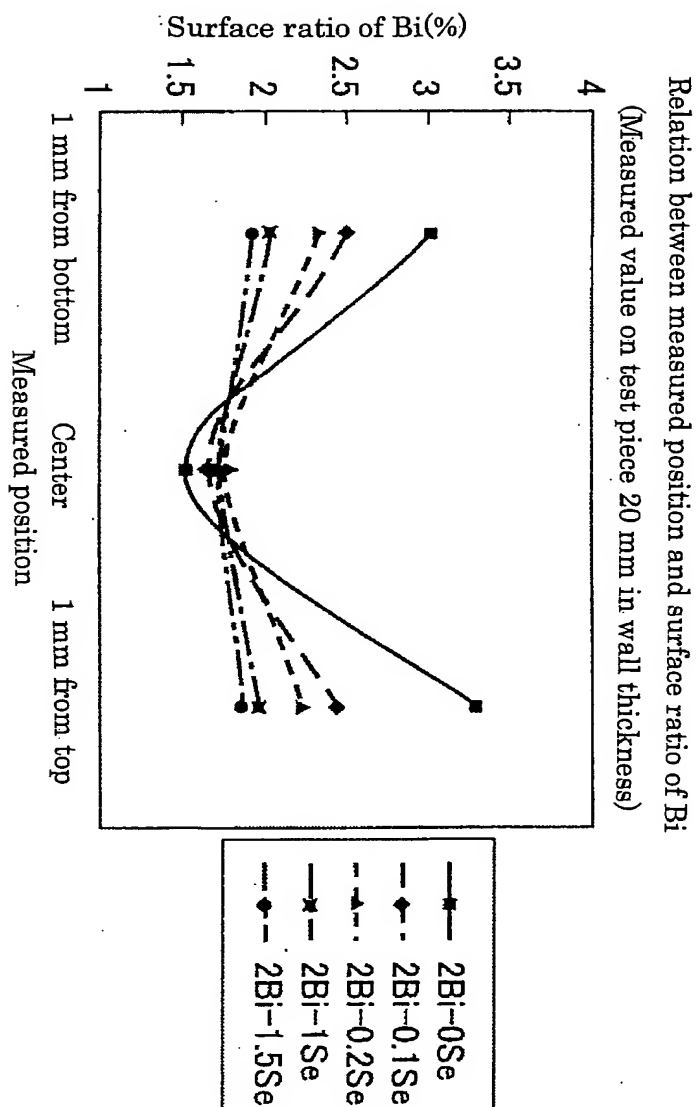




FIG.9

